



MARKETING SPECIFICATIONS

Confidential Information: This document contains confidential information of Dole Packaged Foods Company and is subject to terms and conditions of the confidentiality and/or manufacturing or co-packing agreement between Dole Company and Packer.

ITEM CODE	1464	ISSUE NUMBER	4
PRODUCT NAME	1H MG3 Pineapple Chunks in Pineapple Juice in Plain Tin Can – Rainforest Alliance Certified	ISSUE DATE	October 18, 2019

GENERAL INFORMATION

PRODUCT DESCRIPTION	Canned MG3 pineapple chunks are packed in pineapple juice, may contain citric acid, and are processed by heat in hermetically sealed containers
COUNTRY OF ORIGIN	Philippines
INGREDIENTS	Pineapple Chunks, Pineapple Single Strength Juice

PRODUCT SPECIFICATIONS

NET WEIGHT	Minimum: 15.25 ounces; 432 grams
DRAINED WEIGHT	Minimum Average: 9.6 ounces; 272 grams
BRIX	Minimum: 12° Brix
pH	Maximum: 4.5

PHYSICAL CHARACTERISTICS AND DEFECTS

COLOR	Practically good. No more than slightly dull with marked variations in shades, but is characteristic of properly ripened and processed pineapple
UNIFORMITY OF SIZE AND SHAPE	Practically uniform. Short thick units and predominantly more than 13 millimeters in both thickness and width, and less than 38 millimeters in length
DEFECTS	Practically free from blemishes and other abnormalities which contrast strongly in color and texture with the normal pineapple tissue
TEXTURE	Practically good. Practically compact in structure and reasonably free from porosity
FLAVOR AND ODOR	Characteristic of ripe, mature pineapple with no off-flavor or odor

CHEMICAL AND MICROBIOLOGICAL CHARACTERISTICS

MICROBIOLOGICAL	Commercially sterile: free from pathogenic organisms
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PACKAGING

CODING	May either be ink jet or embossed on container lid
PRIMARY CONTAINER	Plain tin container
SECONDARY CONTAINER	Fiber case

STORAGE AND SHIPMENT

STORAGE	Store at ambient in cool, dry area
SHELF LIFE	Three (3) years under proper storage and handling conditions



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